



Firland / Foundation & Workshop

MANUFACTURING EXCELLENCE WITH A MISSION SINCE 1955

Manufacturing Precision Aerospace Components

AS9100D

GROUND STUD ASSEMBLY & TESTING



Capabilities



WATER JET



4-AXIS MILLING



GROUND STUD



TURRET PUNCH



3-AXIS MILLING



BONDING



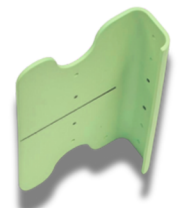
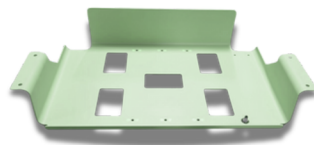
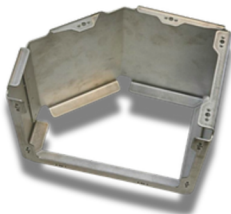
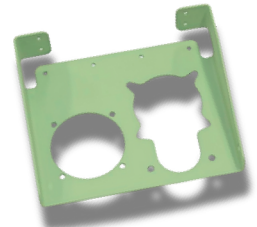
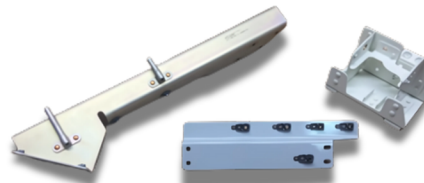
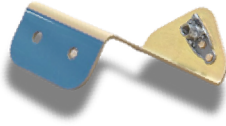
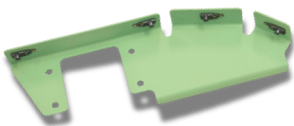
BRAKE PRESS



RIVETING



ASSEMBLY



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Equipment

TYPE & QUANTITY OF MACHINING	RANGE LENGTH	WIDTH /HEIGHT	DEPTH
1EA TimeSaver RB 22 series		36"	
1EA PrimaPower Brake Press	X-80"	Y-16"	
1EA Tensmith Shear	X-52"		Z-10 GAUGE
4EA Rivet Press			
1EA Hudson Machinery Clicker Press			
1EA Table Grinder	X-18"	Y-6"	Z-5"
1EA Tormach MX770	X-13"	Y-7"	Z-7"
2EA Tormach 1100MX	X-18"	Y-11"	Z-16"
1EA Turret Press	X-144" +	Y-48"	
1EA Water Jet	X-144"	Y-60"	Z-4"
1EA Kent 3 Axis CNC Knee Mill	X-37.5"	Y-14"	Z-4.5"
3EA Kent 3 Axis CNC Knee Mill	X-31.5"	Y-14"	Z-4.5"
1EA Sharp SV-4020 CNC Mill	X-40"	Y-20"	Z-4.5"
1EA Sharp SVG-4323 CNC Mill	X-43"	Y-24"	Z-25"

